



**“Victory Trigger”
for Taurus™ TX-22
Installation Instructions
V1.0**

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For more info or support contact CustomerService@tandemkross.com

Attention:

Before you begin, be certain that the magazine is removed and the chamber is clear.

You will need a 5/64" drift or roll pin punch or 2mm diameter dowel pin (included), medium size flat head screw driver, a mallet, a small set of needle nose pliers, medium strength loctite.

1. Remove the slide from the frame per Taurus instruction manual.
2. Using the 5/64" (.078") drift (or 2mm dowel pin) remove the 4 roll pins indicated in the picture to the right. A roll of masking tape or punch block beneath the pistol allows the pins to pass through the back side while protecting the frame.



3. Separate the front central block from the rear fire control.



4. Remove the bolt stop lever and compression spring. This compression spring is one of the easiest to lose parts in this installation.



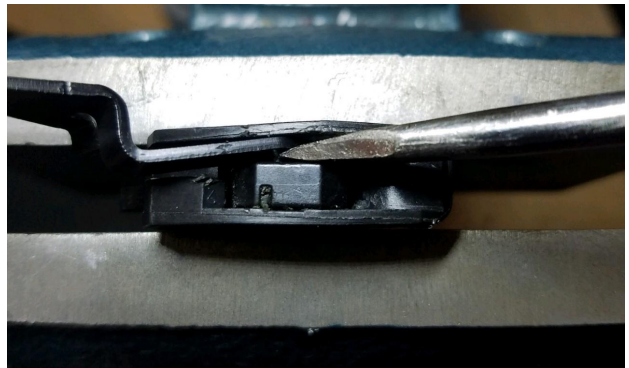
6. Remove trigger bar spring with punch.



7. Using needle nose pliers, remove the trigger pivot dowel pin from the central block. Remove trigger from central block.



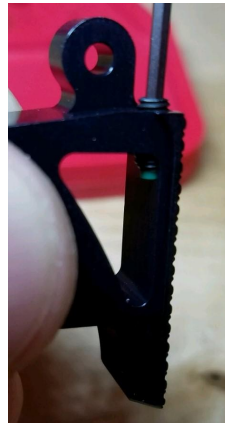
8. Lightly secure the trigger assembly in a bench vise. Insert the screwdriver between the metal inner portion of trigger and the trigger bar. Carefully separate the trigger bar from the metal block until it pops off the dowel pin. This is the most difficult step of the installation. TK strongly recommends watching the video instructions prior to commencing with this step.



9. The trigger bar is the only part you will need from the factory trigger assembly. If step 8 and 9 is done carefully the factory trigger will still be usable in the future if necessary.



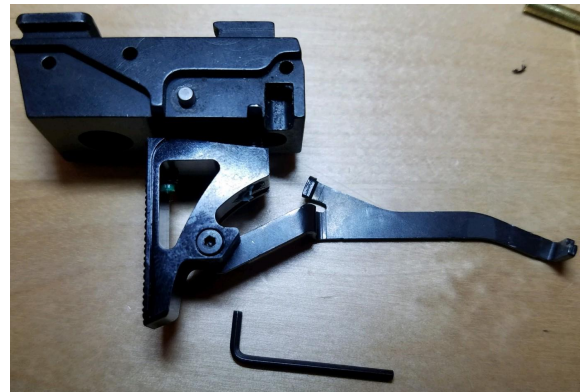
10. Apply medium strength loctite to shorter setscrew and install into the trigger. The drive end should be proud by $\frac{1}{32}$ ". The pre-travel screw is adjusted properly when the trigger face is perpendicular to the central block with the trigger pushed to its forward position.



11. Apply medium strength loctite to the longer screw and install in the rear position of the trigger as shown. The over-travel screw is adjusted properly when a small amount of light passes between the trigger and central block with the trigger in the further rear position.



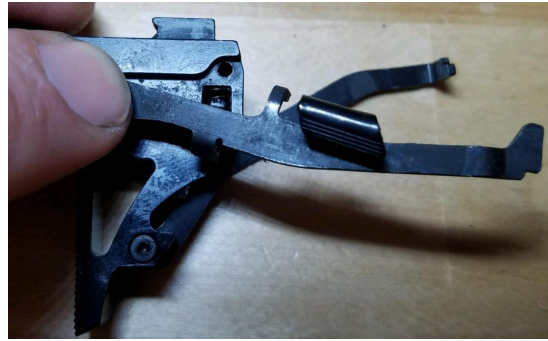
12. Insert the trigger bar into the slot in the trigger. Secure the trigger bar with cap screw and the 1.5 mm allen wrench included.



13. Install tension spring between trigger bar and roll pin on central block.



14. Install bolt release and bolt release spring onto the central block. Rotate the bolt release counterclockwise to compress spring and capture bolt release on central block ledge feature.



15. Drop central block assembly into frame. Install front pin only. Then drop in the fire control. This is another step that we suggest reviewing in our video installation. Partially install the other three pins once the fire control block is in position.



16. Dry fire the trigger to verify that pretravel and overtravel settings are optimal.



17. Once you are happy with settings, drive the roll pins flush and take your tx to the range.

18. You have successfully completed the installation of your TX Victory trigger by TandemKross. Thank you for trusting our products with your Taurus Tx-22. Happy Plinking from all of us at TK.