



Kel-Tec Sub 2000 Screw Upgrade Kit Installation Instructions

V1.0

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For more info or support contact CustomerService@tandemkross.com

Attention:

Before you begin, be certain that the firearm is clear and safe.

It is always best to work with the Sub 2000 in the safe, folded position whenever possible.

All the included screws are the same size and therefore can be used anywhere on the firearm.

Required Tools:

- Phillips screw driver
- 3/32 inch allen wrench

1. Remove the five screws from the frame on one side of the firearm and replace them with the upgraded hex screws using a 3/32 inch allen wrench.

On both sides of the firearm, the two screws closest to the muzzle-end have washers underneath them (green arrows). Make sure that when installing the new hex screws, these washers are also installed in the same locations.

Do not over tighten the hex screws. They should fit snug and should thread in without excessive resistance. If you encounter resistance, back them out and screw them in straight.



2. The six screws of the forend should be taken out and replaced with a hex screw *one at a time*. This prevents the plastic forend from coming off of the barrel, therefore simplifying installation.



3. Repeat steps 1 and 2 on the other side of the firearm as it is symmetrical. Remember to replace the washers under the two screws closest to the muzzle (green arrows).



Troubleshooting: If one of the deep screws on the forend fails to come out with a screwdriver or magnet you will need to remove all the screws on that side of the forend and push it out from the inside. Replace the forend side plastic, align the forend, and secure with hex screws.

