



**“Victory” Trigger
for the CZ Scorpion EVO3 S1
Installation Instructions**

V1.0

www.tandemkross.com

For more info or support contact CustomerService@tandemkross.com

Attention:

Before you begin, be certain that the magazine is removed and the chamber is clear.

Tools Required:

3/32” pin punch (optional: 3/32” roll-pin punch)

Hammer

1.5mm hex key

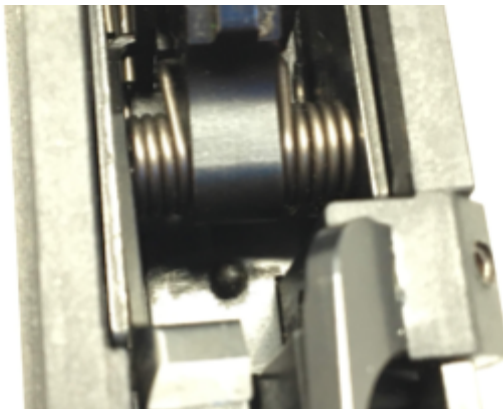
3mm hex key

Thank you for purchasing the Victory Trigger for your CZ Scorpion EVO 3 S1! Installing your trigger is relatively simple, and can be broken down into four short phases.

The phases are:

- partial disassembly to remove the stock trigger shoe,
- reassembly of the trigger unit into the trigger unit casing,
- installation of the new trigger, and
- reassembly of the trigger unit casing into the firearm.

Note: CZ Scorpion EVOs manufactured prior to 2017 may have been shipped with a welded case-securing screw in “world-legal” configuration. The case-securing screw in such a firearm will have a collar around it where it protrudes into the trigger case when viewed from the top of the case. These firearms require the collar to be drilled and removed, and a new screw to be installed. Please contact Customer Service at CustomerService@tandemkross.com for more information.



NON-WELDED SCREW



WELDED SCREW

PHASE 1: PARTIAL DISASSEMBLY TO REMOVE THE STOCK TRIGGER SHOE

1. Verify the firearm is pointed in a safe direction, the magazine is removed, and the chamber is empty.
2. Lock the cocking handle in the retracted position by pulling it fully towards the rear of the gun and rotating the handle upwards into the cocking handle catch.



LOCK COCKING HANDLE BACK

3. Push the disassembly pin from the right side of the gun until the head protrudes from the left side of the firearm.



DISASSEMBLY PIN FROM RIGHT SIDE

4. Grasp the pinhead and pull the disassembly pin out of the firearm until the pin stops (the pin is captive).



FULLY-REMOVED DISASSEMBLY PIN

5. Remove the trigger unit casing by rotating the front of the trigger unit casing downwards.



*ROTATE TRIGGER UNIT CASING
DOWNWARDS*

6. Rotate the safety selector switch to the "Fire" position.
7. Use a 1.5mm hex key to remove the allen screw now exposed at the top of the right-side safety selector switch.



*REMOVE RIGHT-SIDE SCREW IN SAFETY
SELECTOR*

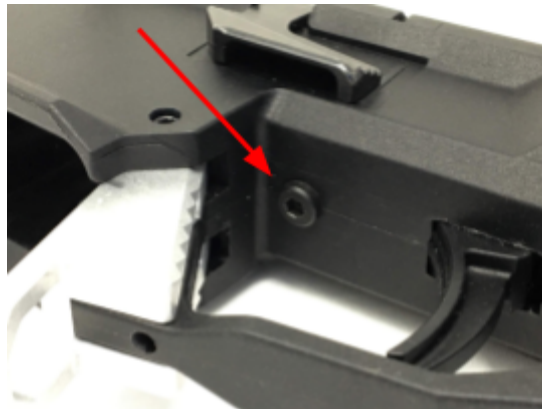
8. Remove the right safety selector switch.
9. Lightly push on the exposed safety plug (visible after removing the right safety selector switch in step 3 above) to disengage it with the trigger case.



PUSH ON EXPOSED SAFETY PLUG

10. Remove the safety plug from the left side of the trigger unit casing.

11. Use a 3mm hex key to remove the case-securing screw, located approximately 1/4" from the front of the trigger guard.



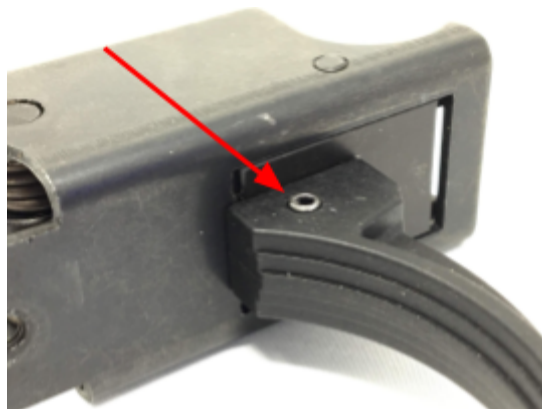
REMOVE TRIGGER CASE SCREW

12. Pull the trigger case out of the top of the trigger unit casing.



*PULL TRIGGER UNIT OUT OF TRIGGER
UNIT CASING*

13. Use a 3/32" pin punch and hammer to remove the roll pin from the trigger shoe.



REMOVE ROLL PIN FROM TRIGGER SHOE

14. Remove the trigger shoe from the trigger boss.



REMOVE TRIGGER SHOE FROM TRIGGER
BOSS

PHASE 2: REASSEMBLY OF THE TRIGGER UNIT INTO THE TRIGGER UNIT CASING

15. Install the trigger case into the top of the trigger unit casing.

16. Use a 3mm hex key to install the case-securing screw, located approximately ¼” from the front of the trigger guard.

17. Insert the safety plug into the left side of the trigger unit casing.

18. Align the detent finger with the detent groove on the safety plug and lightly push to fully seat the safety plug.



ALIGN DETENT FINGER WITH DETENT
GROOVE

19. Rotate the safety selector switch to the “Fire” position.

20. Install the right safety selector switch.

21. Use a 1.5mm hex key to install the allen screw in the top of the right-side safety selector switch.

Note: Carefully start the screw to avoid cross threading.

22. Rotate the safety selector switch to the “Safe” position.

PHASE 3: INSTALL YOUR NEW TRIGGER

23. Make sure that the solid pin is installed in the trigger.
24. Make sure that the pre-travel screw is flush or below the top surface of the pre-travel adjustment tang.
25. If not already started, start the retaining set screw in the side of the trigger.



*SOLID PIN, PRE-TRAVEL SCREW, AND
RETAINING SCREW IN NEW TRIGGER*

26. Insert the new trigger into the front portion of the trigger guard with the knurled surface facing the top of the trigger unit housing.



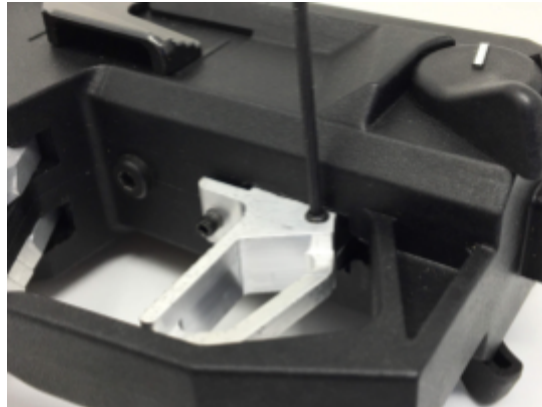
INSERT TRIGGER INTO TRIGGER GUARD

27. Rotate the trigger onto the trigger boss until the solid pin is fully seated into the half-round cut on the front of the trigger boss.



ROTATE TRIGGER ONTO TRIGGER BOSS

28. Rotate the trigger towards the back of the trigger unit casing (similar motion to pulling the trigger) until the trigger is fully seated against the trigger boss.
29. Use a 1.5mm hex key to tighten the retaining set screw snugly.
Note: Minor resistance may be felt while tightening the retaining set screw as it slightly interferes with the back of the trigger boss. This is normal and expected behavior.



TIGHTEN RETAINING SET-SCREW

30. Perform all standard fire control safety checks, taking care to restrain the motion of the hammer.

PHASE 4: REASSEMBLE TRIGGER UNIT CASING INTO FIREARM

31. Lock the cocking handle in the retracted position by pulling it fully towards the rear of the gun and rotating the handle upwards into the cocking handle catch.
32. Insert the back tab on the trigger unit casing into the firearm.



INSERT BACK OF TRIGGER UNIT CASING
INTO FIREARM AND ROTATE UPWARDS

33. Rotate the front-end of the trigger unit casing upwards until it is fully seated.
34. Press the disassembly pinhead until the disassembly pin is fully seated in the firearm.
35. Use a 1.5mm hex key to adjust the pre-travel adjustment screw as desired.
36. Perform all standard fire control safety checks.