



“Bolt Keeper” for Ruger® PC Carbine™

V1.0 www.tandemkross.com

For more info or support contact

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Attention:

Before you begin, be certain that the firearm is clear and safe.

It is recommended to wear safety glasses as some parts are under spring tension.

You will need a small punch and a 5/32 allen wrench to install this part.

1. Pull the bolt back, then press the metal tab in front of the trigger guard to lock it back. Pull the lever at the front end of the stock towards the front of the gun and twist the barrel off.



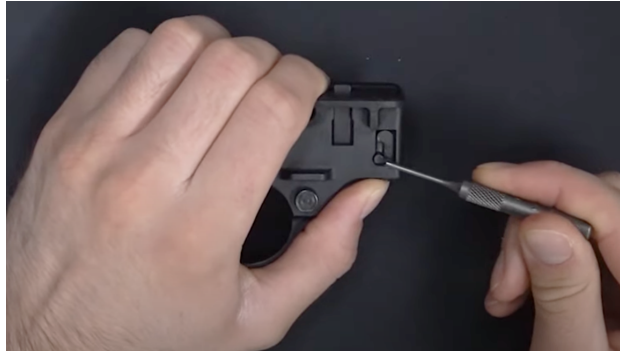
2. Loosen the two stock screws using a 5/32" allen wrench. One is in front of the mag well, one is behind the trigger guard. The screws are captive and do not need to be removed all the way. Just loosen enough so that the receiver can be separated from stock. Be aware that the dowel pins that hold in the trigger housing have a tendency to fall out thus this procedure is best done in a controlled environment.



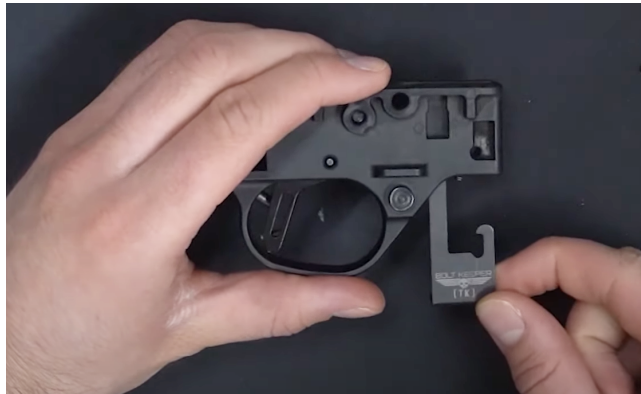
3. Push the two dowel pins out of the receiver to release trigger housing using an allen wrench. Drop the trigger housing from the receiver.



4. Press up on the bolt lock, then use the punch to push out its retaining pin.



5. Insert "Bolt Keeper" in place of original bolt lock and replace retaining pin.



6. Replace trigger housing. Align holes in trigger housing with holes in the receiver and replace the two dowel pins.



7. Drop the receiver into the stock. Tighten the stock screws with a 5/32" allen wrench.

8. Reattach the barrel, and the installation is done.



