



**Kel-Tec KSG “Assure” Followers  
Installation Instructions**

V1.0

[www.tandemkross.com](http://www.tandemkross.com)

For more info or support contact [CustomerService@tandemkross.com](mailto:CustomerService@tandemkross.com)

**Attention:**

**Before you begin, be certain that the firearm is clear and safe.**

*Remove any shells and be sure that the firearm is unloaded before you begin.*

NOTE: The removal of the follower tube nuts can be difficult. The follower tube nut must be heated and the correct tool must be used to remove the barrel nut. Kel-Tec recommends that the gun be sent to them for the proper removal. If you are unsure of this procedure we recommend that the KSG Shotgun be taken to a gunsmith or sent to Kel-Tec for proper installation.

**TANDEM KROSS is not liable for any damage or injury resulting from the incorrect removal of the follower nuts from the Kel-Tec KSG Shotgun.**

1. You MUST secure the firearm in a position where it WILL NOT ROTATE as you will need both hands to remove the follower nuts. A gun vise is recommended. It does not have to be extremely tight, what is important is that it does not rotate.
2. IT IS ABSOLUTELY ESSENTIAL TO APPLY ADEQUATE HEAT TO THE FOLLOWER NUTS PRIOR TO REMOVAL. Thread locking compound has been applied at the factory. Damage to both the tool and the firearm can occur if heat is not applied. A heat gun is recommended. DO NOT USE A TORCH!

NOTE: You will need to take the KSG down completely to remove the Follower Nuts. Start by removing the Grip, the Butstock, Bolt and then move onto unscrewing the follower tube retaining bolts.

This will allow you to remove the barrel from the follower tubes. There are several instructional videos online that describe how to remove the barrel from the KSG. Once you have removed the barrel from the KSG you will be able to proceed to removing the follower nuts.



TIP: As part of your full takedown you will need a large screwdriver to remove the fasteners at the end of the Follower Tubes.

These fasteners are not overly tight and are captured in the metal plate that they are installed into. These two fasteners go into the nuts in the end of the follower tubes that need to be removed.

Take care to unscrew them a little at a time and switch from one to the other until you have fully removed them from the follower tube nuts.



The exposed ends of the follower tubes will look like the ones pictured here. These are the nuts that you need to heat up and remove.

They are not hardened, so they are easy to strip. We strongly recommend using the correct tool to remove these or sending the KSG Shotgun to KSG or a Gunsmith to remove these nuts.

Please use adequate heat to remove these nuts from the follower tubes.

Once you have removed the nuts the spring and plastic follower will easily pull out of the tube.



Insert the Assure Follower into the follower tube with the large opening up. The spring will go into the end of this opening and press the follower down into the tube.

Replace the follower nuts and use blue loctite on the threads to ensure that they remain tight in the end of the follower tubes.

Adding some gun oil to the followers will aid in their movement inside the tubes.

