"Bolt Keeper" Extended Bolt Stop for Ruger® Mark IV™ 22/45™

Installation Instructions

Before we begin

Check that the firearm is unloaded. Make sure your workspace is cleared and well lit.

Some parts will be under spring tension, so be sure to wear safety glasses.

Tools Required

• 3/32 allen key or T10 Torx depending on your grip screws

Step 1



Detach the upper from the lower according to your pistol's manual.

Step 2



Remove the left side grip panel

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Step 3



Remove the factory bolt stop by
lifting it up off of the boss for the top
grip screw and the pulling the bolt
stop towards the back of the pistol.

Step 4





The underside of the "Bolt Keeper" has a keyhole-shaped cutout. This will fit over the stud on the internal bolt stop (part numbers 9&10 in the owner's manual).

The ring on the back will slip around the boss for the top grip screw.

Step 5



Install the "Bolt Keeper" Extended Bolt Stop for Ruger® Mark IV™ 22/45™

Step 5



Install the left side grip panel

NOTE: Do not over tighten the grip screws. The threads in the lower can be damaged with too much torque.

Step 6

Reassemble and function check the pistol.

If the "Bolt Keeper" feels sluggish, check to make sure the top grip screw is not over tightened.

Rubberized grips can grab the metal and keep it from functioning smoothly if installed too tight.

Congratulations!

You have successfully completed the installation of your "Bolt Keeper" Extended Bolt Stop for Ruger® Mark IV™ 22/45™

