Attention:

Before you begin be certain that the magazine has no rounds in it. *You will need a small punch, allen wrench, or awl for the installation process. Be cautious of the spring and wear safety glasses. If you are adding the optional spring assist, you'll also need a Phillips screwdriver.*

Optional Spring Assist Installation: ** Please note, if you have removed the magazine disconnect from your pistol you do not need this optional part. Included with each magazine bumper is a spring release kit that will help your magazines eject. Place the smaller of the two plastic pieces into the middle slot of the larger plastic piece as shown in the picture below. On the opposite side, install the two springs by pressing them onto the pegs. Line up the springs and the corresponding holes within the Plus1 *PRO* Magazine Bumper and then install the screw into the threaded hole with a Phillips screwdriver.

Plus1 *PRO* Magazine Bumper Installation:

1. Remove the magazine from the magwell and clear the magazine of any rounds. Holding the magazine so that the bottom faces up, you should see the plunger.

2. Using an Allen wrench, or a similar tool, lightly depress the plunger.

Plunger

3. While the plunger is depressed, use your thumb and gently push the back of magazine base forward. Be mindful of the spring and keep it depressed with your thumb if able.

4. If unable to keep the spring depressed, you should be able to push it back in with your thumb and index finger. Firmly pinch the plunger with your thumb and index finger, and push it down in small increments. Be sure to use your other hand to keep the spring from jumping out.

5. With the spring and plunger fully in the magazine body, depress the plunger with the back of the magazine bumper base pad.

6. With the base pad in position, push it rearwards to slide it in place. You should hear a soft click.